

GEARBOX AND
OVERDRIVE

No. E-18

PAGE I OF II
NOVEMBER, 1965

TO: ALL ROOTES DEALERS
MODEL: SUNBEAM IMP
SUBJECT: TRANSAXLE UNIT LUBRICATION

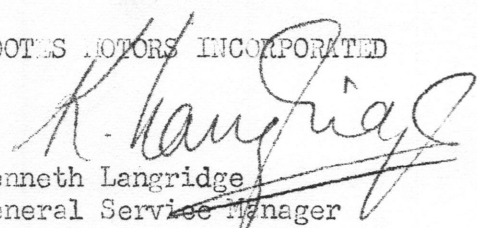
In order to improve the internal distribution of transaxle lubricants, two holes are now drilled in the Hypoid to gearbox casing wall from the following Chassis Numbers:-

Imp De Luxe	B.419099201
Imp Basic	B.429003953
Chamois	B.431013756

Where it is found necessary for any reason to overhaul the transaxle units on vehicles prior to the above Chassis Numbers, we would ask you to ensure that during the course of this work, two 9/16" (14 mm.) dia holes are drilled through the Hypoid to gearbox casing wall as shown on the attached illustration.

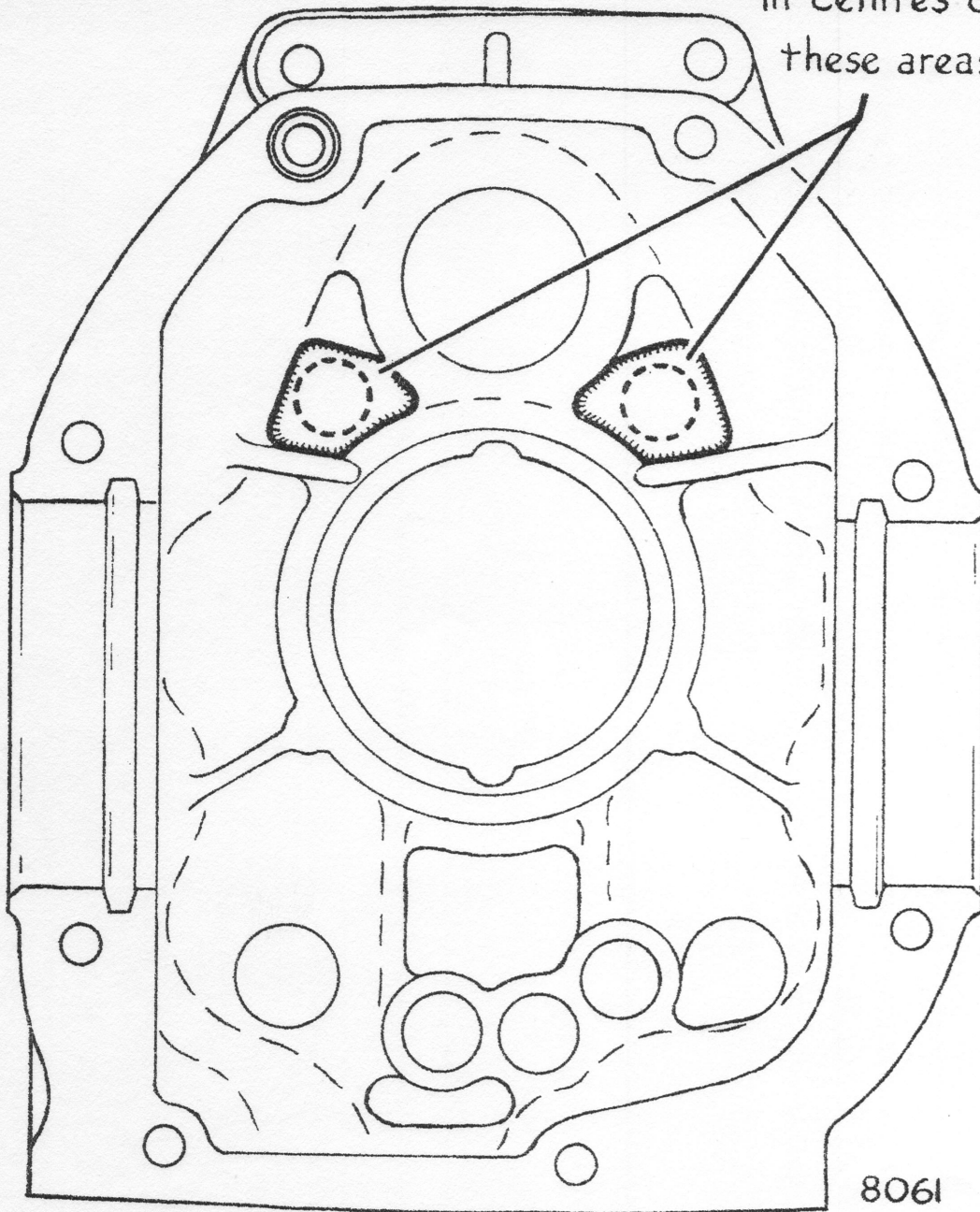
This also has reference to our Service Bulletin #E-10 dated April, 1965.

ROOTES MOTORS INCORPORATED


Kenneth Langridge
General Service Manager

KL/jd
Sketch Enclosed No. 8061

Drill $\frac{9}{16}$ " (14 M.M.) Dia. Holes
in centres of
these areas.



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